



1 Cleaning and Surface Preparation

- Cleaning with isopropyl alcohol or acetone (if it will not damage the substrates).
- Surfaces must be clean and dry.
- Surface preparation recommended by the manufacturer (Abrasion, Primers, flamed, etc).

*At Fustier we recommend an **Industrial Cleaner** to remove **Adhesive residues**.
¡Ask to your Sales Representative!*

You can see the steps and much more information by scanning the QR Code:



2 Application Temperature

- Minimum temperature above 15°C, ideal from 18°C to 38°C.
- Avoid temperatures below 10°C.
- The temperature of the substrate and the adhesive must be the same.



3 Application Pressure

- Adequate and uniform pressure. At Fustier we recommend using a pressure application roller or tape application spatula
- Between 1 and 2 Kg / cm2.
- Ensure initial contact.



4 Times

- Paste immediately after removing the liner.
- Maximum level of adhesion after 72 hours, depending on the type of adhesive.

Storage conditions

18 to 24 months from the date of manufacture if the product is stored in its original packaging at temperatures between 16 ° C - 25 ° C and 40% to 65% relative humidity.

Tape performance is not expected to change even after its shelf life expires; however, we recommend checking the expiration date of the products.



STEPS TO APPLY PRIMER

- It should preferably be applied in ventilated areas and if necessary, use respiratory protection equipment.
- Put a layer as thin as possible, avoiding going through the same area several times.
- Once applied, let it dry before applying the tape, approximately 2 to 5 minutes. The important thing is that it is dry to the touch.
- Apply the adhesive tape, once the primer dries within the next 2-3 hours, so that the primed surface is

*At Fustier we recommend
using our
PRIMER APPLICATORS*

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IATF 16949
ISO 9001
ISO 14001

Tape Application Manual

